

Hydraulic compression force transducer NS 3 x 33, 3-jaw clamping force test instrument up to 1,000 kN Model F1122

WIKA data sheet FO 52.26

Applications

- Measurement of clamping force in three-jaw chucks
- Equipment manufacturing
- Construction of jigs and fixtures
- Special machine building
- Measuring and control instruments

Special features

- Measuring ranges 0 ... 6 kN to 0 ... 1,000 kN
- Relative linearity error $\pm 1.0 \dots 1.6 \% F_{nom}$ with analogue pressure gauge, $\pm 0.5 \% F_{nom}$ with digital pressure gauge or pressure sensor¹⁾
- Piston stroke ≤ 0.5 mm, force introduction as total clamping force
- Operates without supply voltage
- 5-year leak-tightness warranty²⁾

Description

The hydraulic force transducer model F1122, version NS 3 x 33, is suited for regular testing of the clamping force in 3-jaw chucks. It thereby ensures optimum use of the clamping jaws.

Hydraulic force measurement is a simple way to capture and display the forces occurring in various applications. The force is measured using the principle of hydraulics: The force acting on a piston leads to a pressure increase that can be visualised on a connected display instrument. The scale of the display instrument can be defined in various units (e.g. N, kN, kg, t).



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Leak-tightness warranty

The warranty on leak tightness of the hydraulic force measuring unit was extended to 5 years²⁾. A force transducer that starts to leak within this period will be repaired free of charge.

1) For rated loads below 500 N, the accuracy is $\pm 1.6 \% F_{nom}$ for all connected measuring instruments.

2) Use of the force measuring unit as intended is a prerequisite for the extended 5-year warranty.

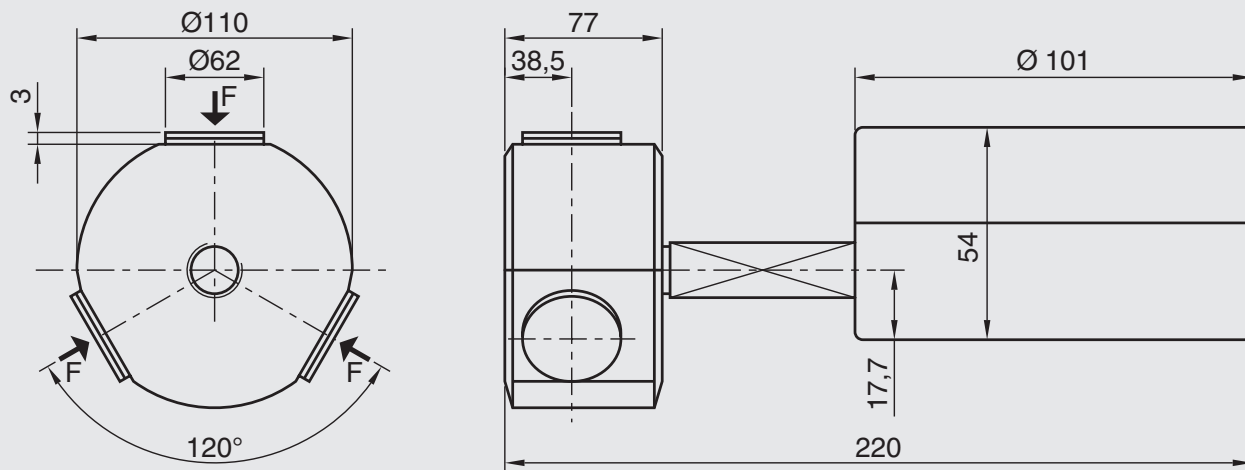
Specifications per VDI/VDE/DKD 2638

Model F1122	
Rated force F_{nom}	0 ... 6 kN to 0 ... 1,000 kN
Nominal size	NS 3 x 16
Display ■ Standard ■ Option	Pressure gauge 232.57 (NS 100) Digital pressure gauge DG-10 Pressure sensor (on request)
Relative linearity error d_{lin} ■ Standard ■ Option	$\leq \pm 1.6 \% F_{nom}$ (analogue display) ¹⁾ $\leq \pm 0.5 \% F_{nom}$ (pressure sensor/digital pressure gauge) ¹⁾
Limit force F_L	100 % F_{nom}
Breaking force F_B	> 130 % F_{nom}
Force introduction ■ Standard ■ Option	Total clamping force Clamping force per jaw
Rated displacement s_{nom}	< 0.5 mm
Rated temperature range $B_{T, nom}$	-10 ... +50 °C
Ingress protection (per EN/IEC 60529)	IP65
Case	Stainless steel
Piston	Stainless steel
Mounting type ■ Standard ■ Option	Adapter L = 50 mm Capillary Measuring hose for "separation without any losses"
Fill fluid	Glycerine/water 70 %/30 %
Weight in kg ■ with pressure gauge 232.57 (NS 100) ■ with digital pressure gauge DG-10	6.9 6.7

1) For rated forces below 500 N, the relative linearity error is $\pm 1.6 \% F_{nom}$ for all connected measuring instruments.

Dimensions in mm

Version with 232.57



The sealed threaded connections of the hydraulic force transducer must not be loosened!
Non-compliant handling invalidates the warranty and a measuring function is no longer assured.

Version		Display		Options	
Rated force	System pressure	232.57	DG-10	Measuring hose DN 2 [max. L ¹⁾]	Capillary [max. L ¹⁾]
kN	bar			m	
6	6	■	-	0.5	1.0
10	10	■	-	1.0	2.0
16	16	■	-	1.0	2.0
20	20	-	■ ²⁾	1.5	2.0
25	25	■	-	1.5	2.0
40	40	■	-	1.5	2.0
50	50	-	■	2.0	2.0
60	60	■	-	2.0	2.0
100	100	■	■	2.0	2.0
160	160	■	■	2.0	4.0
250	250	■	■	3.2	4.0
400	400	■	■	3.2	6.0
600	600	■	■	3.2	6.0
1,000	1,000	■	-	-	6.0
Other rated loads and versions on request					

■ = possible selection

1) For a rated force below 500 N, the relative linearity error is $\pm 1.6 \% F_{\text{nom}}$ for all connected measuring instruments.

2) Relative linearity error $< \pm 1.0 \% F_{\text{nom}}$

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